Medalist® MD-560W BT

Teknor Apex Company - Thermoplastic Elastomer

Wednesday, April 1, 2026

General Information

Product Description

This compound is intended for use in medical and healthcare applications, particularly for extruded medical tubing. This is a specialty grade designed for improved weldability using the Terumo process.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Bondability • Ethylene Oxide Sterilizable • Good Processing Stability	• High Clarity • High Purity • Kink Resistant	• No Animal Derived Components • Radiation (Gamma) Resistant
Uses	• Medical/Healthcare Applications	• Pharmaceuticals	
Agency Ratings	• ISO 10993-5	• ISO 13485	
RoHS Compliance	• RoHS Compliant		
Appearance	• Clear/Transparent	• Light Blue	
Forms	• Pellets		
Processing Method	• Extrusion		

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.892		ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	10	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Stress (50% Strain)	280	psi	ASTM D412
Tensile Stress (100% Strain)	335	psi	ASTM D412
Tensile Stress (300% Strain)	525	psi	ASTM D412
Tensile Strength (Break)	1330	psi	ASTM D412
Tensile Elongation (Break)	750	%	ASTM D412
Tear Strength	210	lbf/in	ASTM D624
Compression Set			ASTM D395
73°F, 22 hr	24	%	
158°F, 22 hr	88	%	
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness			ASTM D2240
Shore A, 1 sec	59		
Shore A, 5 sec	57		

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	300 to 340	°F
Middle Temperature	340 to 380	°F
Front Temperature	380 to 420	°F
Nozzle Temperature	380 to 420	°F
Processing (Melt) Temp	380 to 420	°F
Mold Temperature	70 to 125	°F
Back Pressure	50.0 to 150	psi
Screw Speed	50 to 100	rpm
Cushion	0.140 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	340 to 370	°F
Cylinder Zone 2 Temp.	360 to 385	°F
Cylinder Zone 3 Temp.	365 to 400	°F
Cylinder Zone 5 Temp.	370 to 410	°F
Die Temperature	370 to 410	°F

Extrusion Notes

Screw Speed: 30 to 100 rpm

Screen Pack Recommendation: 60/200/200/60 to 60/200/400/400/200/60 mesh size

Notes

[1] Typical properties: these are not to be construed as specifications.

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