Telcar® TL-1431B (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Tuesday, April 7, 2026

General Information

Product Description

Telcar TL-1431B is a general purpose thermoplastic elastomer designed for industrial markets, including caster wheels. TL-1431B is a high hardness, medium density grade suitable for injection molding.

General			
Material Status	• Preliminary Data		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Chemical Resistant • Filled • General Purpose • Good Adhesion	• Good Colorability • Good Moldability • High Flow • High Hardness	• Medium Density • UV Resistant
Uses	• General Purpose • Industrial Applications	• Rubber Replacement • Wheels/Casters	
RoHS Compliance	• RoHS Compliant		
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.03		ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	16	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength (Break)	1200	psi	ASTM D412
Tensile Elongation (Break)	550	%	ASTM D412
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness			ASTM D2240
Shore A, 1 sec, Injection Molded	82		
Shore A, 5 sec, Injection Molded	80		

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	340 to 380	°F
Middle Temperature	350 to 390	°F
Front Temperature	360 to 400	°F
Nozzle Temperature	370 to 410	°F
Processing (Melt) Temp	370 to 410	°F
Mold Temperature	60 to 90	°F
Injection Pressure	200 to 1000	psi

Revision Date: 6/1/2016

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Injection	Nominal Value	Unit
Injection Rate	Moderate-Fast	
Back Pressure	25.0 to 50.0	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

Notes

[1] Typical properties: these are not to be construed as specifications.

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