MULTIFLEX™ D 1047 205 101 17302

POLYOLEFIN THERMOPLASTIC ELASTOMER

Rheological properties

Melt volume-flow rate	5	cm³/10min	ISO 1133
Temperature	230	°C	ISO 1133
Load	2.16	kg	ISO 1133
Moulding shrinkage, parallel	1.0	%	ISO 294-4, 2577
Flow length	340	mm	

Typical mechanical properties

Stress at break	19.5	MPa	ISO 527-1/-2 or ISO 37
Elongation at break	120	%	ISO 527-1/-2 or ISO 37
Flexural Modulus	420	MPa	ISO 178
Izod notched impact strength, -30°C	56	kJ/m²	ISO 180/1A
Shore D hardness, 15s	44		ISO 48-4 / ISO 868
Tear strength, parallel	115	kN/m	ISO 34-1

Other properties

Density	890	kg/m³	ISO 1183

Injection

Drying Recommended	no	
Melt Temperature Optimum	250	°C
Mold Temperature Optimum	30	°C
Min. mould temperature	20	°C
Max. mould temperature	40	°C
Hold pressure range	as low as possible	MPa
Back pressure	1	MPa
Injection speed	Medium	mm/s

Storage and stability

Shelf life	1800	days

Characteristics

Compatibility	Polyolefins

Additional information

Injection molding	Drying before moulding is normally not required, but may be needed if the product is stored in a high humidity environment. Lower temperature on the moving part of the mould is prefered.

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