PEI-SGC201ESDA1
Polyetherimide (PEI)

TECHNICAL DATA SHEET

Description

Sciengy® PEI-SGC201ESDA1 is a special formula amorphous polyetherimide (PEI) resin, easy flow, provide excellent mechanical, electrical, good stiffness and dimensional properties with good antistatic properties up to high temperatures,which is suitable for injection molding.

Antistatic Properties, Low Resistance

Series	Special Functional
ISO Designation	>PEI-Conductive Additive<
Process Method	Injection molding

Properties

Physical	**Value**	**Units**	**Test Standard**
Density	1.39	g/cm³	ISO 1183
Mold Shrinkage (Machine Direction)	0.30	%	GB/T 15585
Mold Shrinkage (Transverse Direction)	0.45	%	GB/T 15585
Water Absorption (24h @23°C)	0.20	%	ISO 62
Mechanical	**Value**	**Units**	**Test Standard**
Tensile Stress at Break (5 mm/min)	150	MPa	ISO 527
Elongation at Break (23℃)	1.6	%	ISO 527
Flexural Modulus at Break (23℃)	10.0	GPa	ISO 178
Flexural Strength at Break (23℃)	200	MPa	ISO 178
Notched Izod Impact Strength @23℃ (V-notched)	7.0	kJ/m²	ISO 180
Thermal	**Value**	**Units**	**Test Standard**
Glass transition Temp.(10℃/min)	217	°C	ISO 11357
Heat Deflection Temp. High Load (1.8 MPa)	205	°C	ISO 75
Coeff. Of Linear Them. Expansion (parallel)	0.20	E-4/°C	ISO 11359-2
Coeff. Of Linear Them. Expansion (normal)	0.35	E-4/°C	ISO 11359-2
Flammability (0.3 mm)	V-0	Class	UL-94
Flammability (3.0 mm)	V-0	Class	UL-94
Electrical Properties	**Value**	**Units**	**Test Standard**
Surface Resistivity	10^4-10^7	Ω	IEC 60093

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Typical Processing Conditions	Value	Units	Test Standard
Drying Temp. / Time	150℃&4~6h	/	/
Injection Speed	Moderate to High	/	/
Injection Molding Melt Temp.	350~400	°C	/
Injection Molding Mold Temp.	140~180	°C	/

Disclaimer

Please refer to Material Safety Data before using this product, The information contained in this data sheet is based on tests of research of Sciengy New Materials Co,.Ltd(Sciengy). The user is advised and cautioned to make its own determination and assessment of the safety and suitability of the product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the users specific application. Sciengy no warranty is given concerning the accuracy or completeness thereof.