Product information

Brand Name	Product Code	Series
THERMOLAST® R	RR6FEZ-BLCK	RC/FG/SF

The information provided in this documentation corresponds to our knowledge on the subject at the date of its publication and may be subject to revision from time to time as new knowledge and data becomes known to us. All stated values are typical values observed by us based on limited sample test results and are not a product specification. The responsibility to conduct testing to determine (i) suitability of use for a particular process or end-use applications, (ii) associated interactions with other product components, and (iii) any resulting safety risks remains with the customer and end user.

Please note that, as compound manufacturer, we are generally not aware of the subsequent area of application and the associated interactions with other product components, as well as any resulting safety risks, unless you discuss this with us in advance. For this reason, the use of this compound in safety-relevant applications is not permitted without our prior written consent.

Recycling Content TPE with PP adhesion; PIR and PCR content; Applications for automotive interiors with special requirements for surface quality

Processing Method
Injection Molding

Color / RAL DESIGN
black

Manufacturing Site
Germany

Availability
Globally

Recycled raw materials content**
67%

Typical applications
- Automotive Interior
- Car mats
- Function and design elements
- Grip applications

Material advantages
- Sustainable material
- Recycled raw material content
- Reduced PCF compared to virgin compound
- Adhesion to PP
- Abrasion resistance
- Optimized flow properties
- Colorable
- Controlled level of emission and odor, suitable for automotive interior
- In-process recycling possible
- Recycling-specific raw material influences are possible

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KRAIBURG TPE
CUSTOM-ENGINEERED TPE AND MORE

Datasheet

Brand Name	Product Code	Series
THERMOLAST® R	RR6FEZ-BLCK	RC/FG/SF

Product properties	Value	Unit	Standard
Hardness	60	Shore A	DIN ISO 48-4
Density	0.920	g/cm3	DIN EN ISO 1183-1
Tensile Strength[1]	4.5	MPa	DIN 53504/ISO 37
Elongation at Break[1]	680	%	DIN 53504/ISO 37
Tear Resistance	12.3	N/mm	DIN ISO 34-1 Method B (b) (Graves)
Flow Spiral [760 bar, 200 °C]	108	cm	DSOP Lab 2032
Color fastness[2]	4.5	GS	DIN EN ISO 105-B06 Method 3
Long term temperature stability without stress from -40°C up to	100	°C	KRAIBURG TPE test method

[1]Deviating from ISO 37 standard test piece S2 is tested with a traverse speed of 200 mm/min.
[2]Rating after 5 cycles; acc. to DIN EN 20105-A02
All values published in this data sheet are rounded average values.
** Recycling-specific influences such as slight color deviations, gloss differences, viscosity variations or a higher hardness spreading are possible with TPEs containing a recycled component.

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The shelf life of the TPE granules is 24 months from delivery if storage instructions are observed and the product is stored in the unopened original KRAIBURG TPE packaging. Store in dry conditions at room temperature (below 40 °C) away from heat sources and direct sunlight! Contact with nitrogen oxides must be avoided during storage!

For further information and individual custom solutions please contact our customer service.

WALDKRAIBURG - GERMANY
KRAIBURG TPE GMBH & CO. KG
info@kraiburg-tpe.com
+49 8638 9810-0

SELANGOR / KUALA LUMPUR - MALAYSIA
KRAIBURG TPE TECHNOLOGY (M) SDN.BHD.
info-asia@kraiburg-tpe.com
+60 3 9545 6393

BUFORD, GA - UNITED STATES
KRAIBURG TPE CORPORATION
info-america@kraiburg-tpe.com
+1 678 584-5020

WhatsApp Support
+49 172 8533045

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