OnFlex™ HT 70A-3S2103

Thermoplastic Elastomer

Key Characteristics

Product Description
OnFlex™ HT thermoplastic elastomer compounds are based on hydrogenated styrenic block copolymers. This range of compounds is specially formulated to deliver very good compression set performance at elevated temperatures and a high heat resistance. Furthermore, OnFlex™ HT compounds offer excellent mechanical properties, a wide hardness range and good processability.

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• High Heat Resistance	• Low Compression Set	• Ozone Resistant
Uses	• Pipe Seals		
RoHS Compliance	• RoHS Compliant		
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

Technical Properties [1]

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.00 g/cm³	1.00 g/cm³	ISO 1183
Molding Shrinkage - Flow			Internal Method
73°F (23°C), 0.0787 in (2.00 mm)	0.015 to 0.019 in/in	1.5 to 1.9 %	
Elastomers	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Tensile Stress [2]			DIN 53504
Across Flow : Break, 73°F (23°C), 0.0787 in (2.00 mm)	1360 psi	9.40 MPa	
Flow : Break, 73°F (23°C), 0.0787 in (2.00 mm)	1090 psi	7.50 MPa	
Tensile Elongation [2]			DIN 53504
Across Flow : Break, 73°F (23°C), 0.0787 in (2.00 mm)	800 %	800 %	
Flow : Break, 73°F (23°C), 0.0787 in (2.00 mm)	630 %	630 %	
Tear Strength	211 lbf/in	37.0 kN/m	ISO 34-1
Compression Set			ISO 815
14°F (-10°C), 22 hr	43 %	43 %	
73°F (23°C), 72 hr	25 %	25 %	
158°F (70°C), 22 hr	40 %	40 %	
212°F (100°C), 22 hr	51 %	51 %	
Stress Relaxation			ISO 3384
73°F (23°C) [3]	23 %	23 %	
73°F (23°C) [4]	15 %	15 %	
Hardness	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Shore Hardness (Shore A, 10 sec)	70	70	ISO 48-4
IRHD Hardness	78	78	ISO 48

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Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Burning Rate [5]	< 3.9 in/min	< 100 mm/min	DIN 75200
Fill Analysis	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Apparent Viscosity			ASTM D3835
392°F (200°C), 1340 sec^-1	71.2 Pa·s	71.2 Pa·s	
392°F (200°C), 11200 sec^-1	18.6 Pa·s	18.6 Pa·s	
Additional Information	**Typical Value (English)**	**Typical Value (SI)**	
Generic Material Type	Styrenic Thermoplastic Elastomer (TES)	Styrenic Thermoplastic Elastomer (TES)	

Properties are measured using injection molded plaques.

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	356 to 428 °F	180 to 220 °C
Mold Temperature	86 to 140 °F	30 to 60 °C
Injection Rate	Fast	Fast

Notes

[1] Typical values are not to be construed as specifications.

[2] 7.9 in/min (200 mm/min)

[3] 100d, 25% compression, Method A

[4] 168hrs, 25% compression, Method A

[5] DIN 75200 and FMVSS are comparable

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