Telcar® TL-2550DA

Teknor Apex Company - Thermoplastic Elastomer

Tuesday, April 7, 2026

General Information

Product Description

The Telcar TL-2500A Series of thermoplastic elastomer compounds, available in NAT or colors, from 25 Shore A to 50 Shore D, are designed specifically for general purpose applications. Telcar TL-2550DA is a higher hardness, low density, unfilled grade that is suitable for injection molding.

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Abrasion Resistant • Chemical Resistant • Good Adhesion • Good Colorability • Good Melt Strength • Good Moldability	• Good Processability • Good Processing Stability • Good Tear Strength • Good Toughness • Halogen Free • High Elongation	• High Flow • High Hardness • Low Density • Low Specific Gravity • Without Fillers
Uses	• Handles • Industrial Applications • Low Temperature Applications	• Rubber Replacement • Wall Panels • Wheels/Casters	• Windows & Doors
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Natural Color	• Translucent
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.902		ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	20	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Stress [2]			ASTM D412
Across Flow : 100% Strain	725	psi	
Flow : 100% Strain	870	psi	
Tensile Strength [2]			ASTM D412
Across Flow : Break	1740	psi	
Flow : Break	1450	psi	
Tensile Elongation [2]			ASTM D412
Across Flow : Break	700	%	
Flow : Break	750	%	
Tear Strength [2]			ASTM D624
Across Flow	400	lbf/in	
Flow	428	lbf/in	
Compression Set [3]			ASTM D395B
73°F, 22 hr	35	%	
158°F, 22 hr	50	%	
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness			ASTM D2240
Shore D, 1 sec, Injection Molded	52		
Shore D, 5 sec, Injection Molded	50		

Revision Date: 3/21/2022

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchasers assume all risks and liability for the results of use of the products, including use in accordance with seller's recommendations. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or by others. There is no warranty of merchantability and there are no other warranties for the products described.

Copyright © 2026 UL Prospector

Telcar® TL-2550DA

Teknor Apex Company - Thermoplastic Elastomer

Legal Statement

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchaser assumes all risks and liability for the results of use of the products, including use in accordance with seller's recommendations. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or others. There is no warranty of merchantability and there are no other warranties for the products described. For detailed Product Stewardship information, please contact us. Any product of Teknor Apex, including product names, shall not be used or tested in medical or food contact applications without the prior written acknowledgement of Teknor Apex as to the intended use. Please note that some products may not be available in one or more countries.

Processing Information

Injection	Nominal Value	Unit
Rear Temperature	380 to 420	°F
Middle Temperature	400 to 440	°F
Front Temperature	420 to 460	°F
Nozzle Temperature	420 to 460	°F
Processing (Melt) Temp	420 to 460	°F
Mold Temperature	60 to 90	°F
Injection Pressure	200 to 800	psi
Injection Rate	Fast	
Back Pressure	25.0 to 100	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] Die C, 20 in/min

[3] Type 1

Teknor Apex Company
Corporate Headquarters

In U.S. for Vinyls, TPEs, Colorants,

Engineered Thermoplastics (Chem Polymer)
505 Central Avenue
Pawtucket, Rhode Island 02861 U.S.

Phone: 401-725-8000
Fax: 401-725-8095
Toll Free (U.S. only) 800-556-3864

www.teknorapex.com
info@teknorapex.com

Teknor Apex B.V.

Brightlands Chemelot Campus Umonderbaan 22
6167 RD Geleen, Netherlands

Phone: +31 46 7020 950
Fax: +31 46 7020 990

www.teknorapex.com
tpe@teknorapex.com

Teknor Apex (Suzhou) Advanced Polymer Compounds Co. Pte. Ltd.

No. 78 Ping Sheng Road

Suzhou Industrial Park
Jiangsu, China 215126

Phone: (86) 512-6287-1550
Fax: (86) 512-6288-8371

www.teknorapex.com
infotaap@teknoapex.com

Teknor Apex Asia Pacific PTE. LTD.

41 Shipyard Road

Singapore 628134

Phone: (65) 6265-2544
Fax: (65) 6265-1821

www.teknorapex.com
infotaap@teknorapex.com

Revision Date: 3/21/2022

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchasers assume all risks and liability for the results of use of the products, including use in accordance with seller's recommendations. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or by others. There is no warranty of merchantability and there are no other warranties for the products described.

Copyright © 2026 UL Prospector