Wednesday, May 13, 2026

HiFill® PEEK 4150 YAG BK107

Techmer Polymer Modifiers - *Polyetheretherketone*

Units SI

Action **Legend (Open)**

General Information

General	
Material Status	• Commercial: Active
Availability	• North America
Features	• Laser Markable
Appearance	• Black
Processing Method	• Injection Molding

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.29	g/cm³	ASTM D792
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus	3450	MPa	ASTM D638
Tensile Strength (Yield)	86.2	MPa	ASTM D638
Tensile Strength (Break)	75.8	MPa	ASTM D638
Tensile Elongation (Break)	30	%	ASTM D638
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact (3.18 mm)	85	J/m	ASTM D256

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	149	°C
Drying Time	3.0 to 4.0	hr
Rear Temperature	377 to 399	°C
Middle Temperature	377 to 399	°C
Front Temperature	377 to 399	°C
Nozzle Temperature	377 to 399	°C
Processing (Melt) Temp	377 to 399	°C
Mold Temperature	193 to 204	°C
Injection Rate	Slow-Moderate	
Back Pressure	0.345 to 0.689	MPa
Screw Speed	Slow	

Notes

[1] Typical properties: these are not to be construed as specifications.

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