Wednesday, May 13, 2026

Electrafil® PEEK 11002 BK

Techmer Polymer Modifiers - *Polyetheretherketone*

Units SI

Action **Legend (Open)**

General Information

General	
Material Status	• Commercial: Active
Availability	• North America
Features	• Conductive
Appearance	• Black
Processing Method	• Injection Molding

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.30	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	1.6	%	ASTM D955
Water Absorption (24 hr)	0.12	%	ASTM D570
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength (Yield)	89.6	MPa	ASTM D638
Tensile Elongation (Yield)	> 3.0	%	ASTM D638
Flexural Modulus	2930	MPa	ASTM D790
Flexural Strength	138	MPa	ASTM D790
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact (23°C, 3.18 mm)	75	J/m	ASTM D256
Hardness	**Nominal Value**	**Unit**	**Test Method**
Rockwell Hardness (R-Scale)	105		ASTM D785
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load (0.45 MPa, Unannealed)	299	°C	ASTM D648
Deflection Temperature Under Load (1.8 MPa, Unannealed)	160	°C	ASTM D648
CLTE - Flow	5.6E-5	cm/cm/°C	ASTM D696
Electrical	**Nominal Value**	**Unit**	**Test Method**
Surface Resistivity	1.0E+6 to 1.0E+9	ohms	ASTM D257
Volume Resistivity	1.0E+6 to 1.0E+9	ohms·cm	ASTM D257
Flammability	**Nominal Value**	**Unit**	**Test Method**
Flame Rating (0.8 mm)	V-0		UL 94

Notes

[1] Typical properties: these are not to be construed as specifications.

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