Wednesday, May 13, 2026

Plaslube® PEEK 13004

Techmer Polymer Modifiers - *Polyetheretherketone*

Units SI

Action	Legend (Open)

General Information

General		
Material Status	• Commercial: Active	
Availability	• North America	
Additive	• PTFE Lubricant	
Features	• High Viscosity	• Lubricated
Processing Method	• Injection Molding	

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.30	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	1.6	%	ASTM D955
Water Absorption (24 hr)	0.12	%	ASTM D570
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength (Yield)	82.7	MPa	ASTM D638
Tensile Elongation (Yield)	5.0	%	ASTM D638
Flexural Modulus	3450	MPa	ASTM D790
Flexural Strength	124	MPa	ASTM D790
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact (23°C, 3.18 mm)	53	J/m	ASTM D256
Hardness	**Nominal Value**	**Unit**	**Test Method**
Rockwell Hardness (R-Scale)	105		ASTM D785
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load (1.8 MPa, Unannealed)	157	°C	ASTM D648
CLTE - Flow	4.7E-5	cm/cm/°C	ASTM D696
Electrical	**Nominal Value**	**Unit**	**Test Method**
Volume Resistivity	1.0E+14	ohms·cm	ASTM D257
Dielectric Strength	12	kV/mm	ASTM D149
Flammability	**Nominal Value**	**Unit**	**Test Method**
Flame Rating (0.8 mm)	V-0		UL 94

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	149	°C

Notes

[1] Typical properties: these are not to be construed as specifications.

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