Wednesday, May 13, 2026

HiFill® PEEK GF30 LSB NAT

Techmer Polymer Modifiers - *Polyetheretherketone*

Units SI

Action **Legend (Open)**

General Information

Product Description	
PEKM117241	
General	
Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Features	• Low Warpage
Processing Method	• Injection Molding

Properties [1]

Physical	**Nominal Value**	**Unit**	**Test Method**
Density / Specific Gravity	1.49	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.40 to 0.60	%	ASTM D955
Water Absorption (24 hr)	0.12	%	ASTM D570
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus	11400	MPa	ASTM D638
Tensile Strength (Yield)	156	MPa	ASTM D638
Tensile Strength (Break)	156	MPa	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	10500	MPa	ASTM D790
Flexural Strength	239	MPa	ASTM D790
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact (23°C, 3.18 mm)	110	J/m	ASTM D256
Hardness	**Nominal Value**	**Unit**	**Test Method**
Rockwell Hardness (R-Scale)	115		ASTM D785
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load (1.8 MPa, Unannealed)	316	°C	ASTM D648
Melting Temperature	342	°C	
CLTE - Flow	2.2E-5	cm/cm/°C	ASTM D696
Electrical	**Nominal Value**	**Unit**	**Test Method**
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength (Method A (Short-Time))	23	kV/mm	ASTM D149
Flammability	**Nominal Value**	**Unit**	**Test Method**
Flame Rating (1.5 mm)	V-0		UL 94

Processing Information

Injection	**Nominal Value**	**Unit**
Drying Temperature	149	°C
Drying Time	3.0 to 4.0	hr
Suggested Max Moisture	< 0.050	%
Rear Temperature	343 to 371	°C
Middle Temperature	349 to 377	°C
Front Temperature	354 to 382	°C
Nozzle Temperature	360 to 388	°C
Processing (Melt) Temp	349 to 385	°C
Mold Temperature	177 to 204	°C
Back Pressure	0.00 to 0.345	MPa

Notes

[1] Typical properties: these are not to be construed as specifications.

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